

# Certificate of Conformity of Factory Production Control



Regulation for Construction Products  
Issued by FORCE Certification A/S - EC-notified body number 0200

Certificate No.: 0200-CPR-18573 version 1

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

## Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1:2009 A1:2011	Welded steel structural components up to EXC 3 according to EN 1090-2	1, 2, 3b and 3a according to table A.1 of EN 1090-1

The Production Control  
System at:

## VH Stål ApS

Niels Bohrs Allé 181  
DK- 5220 Odense SØ

And produced in the  
manufacturing plant(s):

**VH Stål ApS**  
**Niels Bohrs Allé 181**  
**DK-5220 Odense SØ**

This certificate attests that  
all provisions concerning  
the assessment and  
verification of constancy of  
performance described in  
Annex ZA of the standard:

## EN 1090-1:2009 + A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 2024-12-06 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

### Certification manager

For digital signed documents: Any printout of this document is regarded as a copy of the original document  
Extracts from this Factory Production Certificate may only be reproduced with a written permission from FORCE Certification A/S

Date of issue: 2024-12-06  
FIT no. 124-26721

Status of this certificate can be verified on [www.forcecertification.com](http://www.forcecertification.com).  
This certificate is the property of FORCE Certification A/S.



# Certificate of Conformity of Factory Production Control



Regulation for Construction Products  
Issued by FORCE Certification A/S - EC-notified body number 0200

Certificate No.: 0200-CPR-18573 version 1

Enclosure 1

The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies):	<b>VH Stål ApS Niels Bohrs Allé 181 DK-5220 Odense SØ</b>
Standard:	EN 1090-2:2018
Execution Class(es):	EXC 1, EXC 2 and EXC 3
Fabrication items:	Manufacturing including: <ul style="list-style-type: none"><li>• Design</li><li>• Welding</li><li>• Machining</li><li>• Site work</li></ul>
Base material group acc. to ISO/TR 15608:	<ul style="list-style-type: none"><li>• 1.1, 1.2 and 1.4</li></ul>
Thicknesses, mm:	<ul style="list-style-type: none"><li>• 3,0 – 24,0 mm</li></ul>
Quality systems:	Quality system according to EN ISO 3834-2 Welding coordination according to EN ISO 14731

----- END OF CERTIFICATE -----

Date of issue: 2024-12-06  
FIT no. 124-26721

Status of this certificate can be verified on [www.forcecertification.com](http://www.forcecertification.com).  
This certificate is the property of FORCE Certification A/S.

